

5/28/2018

[Dart Hawkesbury] Job Sheet - David, Logan

W/S

4306

SHIP

7/7



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM720V6000102-11

Job Sheet 178211



Part No: RBEM720V6000102-11

Job Qty: 8 ea

Part Name: Box



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 6/18/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM720V6000102 Rev. 2 IPP Rev. A 18.05.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	8 Ea		6/18/18	0.00	0.00	Start Up Waterjet2		DL 18/08/02
110	Waterjet	8 pcs		6/18/18	0.00	0.80	Waterjet 2 OMAX		DL 18/08/02
120	QC	8 pcs		6/18/18	0.00	0.00	QC2 Waterjet-2		DL 18/08/02
130	QC	8 pcs		6/18/18	0.00	0.00	QC8-6		38
140	Brake NC	8 pcs		6/18/18	0.00	0.80	Brake NC 1		DL 18/08/02
150	QC	8 pcs		6/18/18	0.00	0.00	QC5		38
160	Packaging	8 pcs		6/18/18	0.00	0.00	Packaging3		DL 18/08/02
170	QC21-SA	8 Ea		6/18/18	0.00	0.00	QC21		21 AUG 17 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 2 Prog Rev: 2 2-Deburr if necessary
140 - Form as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	1.6320 sf (.204 ea)	100-Start up Operation	5052H32S.063

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M5052H32S.063	2	18	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 3:30 PM dart.logan.david



Container No: S098677



Part: RBEM720V6000102-11

Job No: 178211

Serial No/Batch: S098677

Revision: 2

Inspector:

Exp Date:

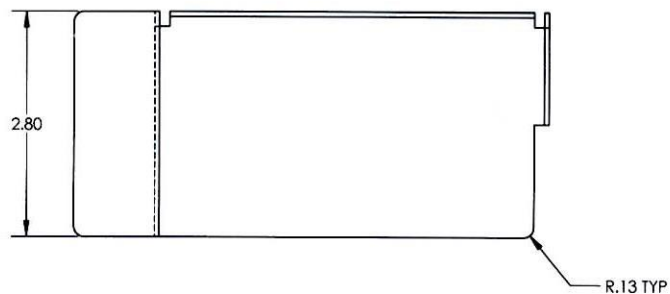
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

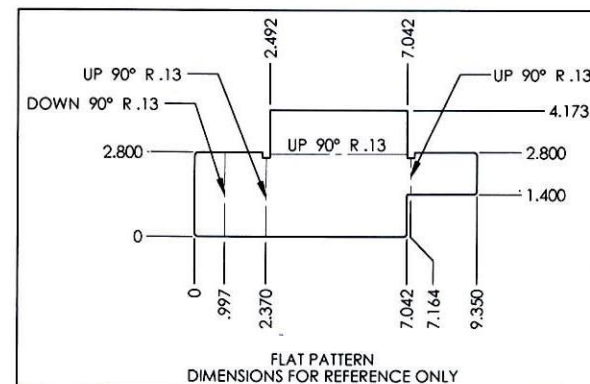
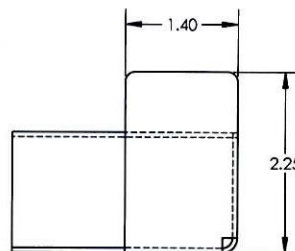
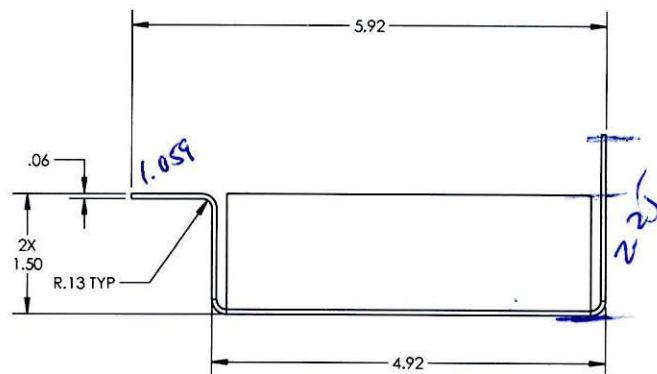
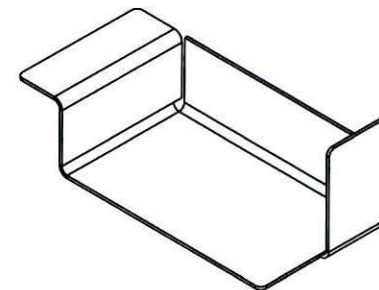
Date: 08/02/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0217	-11 REDESIGNED TO BE WELDED, ADDED CUTOUT.	11/17/2016	RJC
				JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17821
20180712
2



(-11)
BOX

DART AEROSPACE	
TITLE ENGINE BLANK	
DWG NO. RBEM720V6000102-11	
REV 2	
MAYL 5052	
REAR	UNLESS OTHERWISE SPECIFIED
FRONT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .010 FRACTIONS ± 1/16
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES ± 1/32
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUEFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:3	DATE 11/10/2016
	SHEET 6 OF 9

178211

Page 1 of 1

DAS

38
AUG 15 2010

Date:

KJ	
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					